

HEAVY DUTY BAGS AND PRINTED FILMS FOR THE LAWN & GARDEN MARKET.



INDUSTRIES SERVED

Reliance Packaging provides a wide range of products for the Lawn and Garden, Ice-Bag, and Industrial markets.

CAPABILITIES

Reliance Packaging LLC extrudes, prints, and converts heavy-duty bags and printed roll-stock from a 160,000 square foot manufacturing facility in Aberdeen, NC. Operating 5 blown extrusion lines, 4 wide-web flexographic presses and numerous bag machines. Our turnkey operation includes an in-house graphic design department that can assist in creating designs.

QUALITY

Our many years of experience in extruded films and flexographic printing enables us to deliver the highest quality products made with non-slip ultra-strong film that contains UVI and is printed with fade resistant inks that perform in tough conditions for our customer's specific needs.

PRODUCTS

HEAVY DUTY OUTDOOR BAGS & FILM

- Mulch & Pine Bark Bags
- Soil Bags
- Compost & Soil Conditioner Bags
- Decorative Lawn Rock Bags
- Play Sand & Paver Base Bags
- Surface Printed Roll Stock
- Reverse Printed Laminated Roll Stock and Bags

FOOD-GRADE BAGS & FILM

- Freezer capable Ice bags
- Bailer Bags
- Bags on Wickets

INDUSTRIAL BAGS & FILM

- Bags-On-Roll for Furniture Bags
- Box & Drum Liners
- Printed Industrial Shrink Film

SERVICE

Reliance Packaging's commitment to our customers ensures quick turn-around times and quality products.



RELIANCE PACKAGING, LLC.



PRODUCTION CAPABILITIES

EXTRUSION:

- Five Extrusion lines
- 90 Inch Maximum Width
- 20 Million pounds of annual capacity
- Maximum Roll OD: 40 inches
- LFT / CFS / SWS

PRINTING:

- 63 Inch Bielloni 8 color Flexographic Printing Press
- 58 Inch PCMC INFINITI 10 color Flexographic Printing Press
- 50 Inch PCMC INFINITI 8 color Flexographic Printing Press
- 50 Inch inline Flexographic Printing Press

CONVERTING:

- Five side-weld bag machines
- Bag-on-wickets conversion machine



Made
in
USA

RELIANCE PACKAGING, LLC.

A MEMBER OF THE **SIGMA PLASTICS** GROUP OF COMPANIES

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